

New Ship Today

Work Order ID 76569

November-17-11 7:07:49 AM

76569

Item ID: D4404-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cushion

Start Date: 11/16/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/17/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4404

A

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D4404

Prog. rev: A

Dwg rev: A

B11-17

(4)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

B11-17

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

Schulz

(x4)

Work Order ID 76569

76569

Page 2

November-17-11 7:07:49 AM

Item ID: D4404-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cushion

Start Date: 11/16/11

Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/17/11

Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

11/14/11
57413
(4)

11/11/11
(4)

11/11/11
(4)

Picklist Print

November-17-11 7:07:49 AM

Page 1

Work Order ID: 76569

Parent Item: D4404-1

Parent Item Name: Cushion

Start Date: 11/16/11

Required Date: 11/17/11

Start Qty: 1.00

Required Qty: 1.00

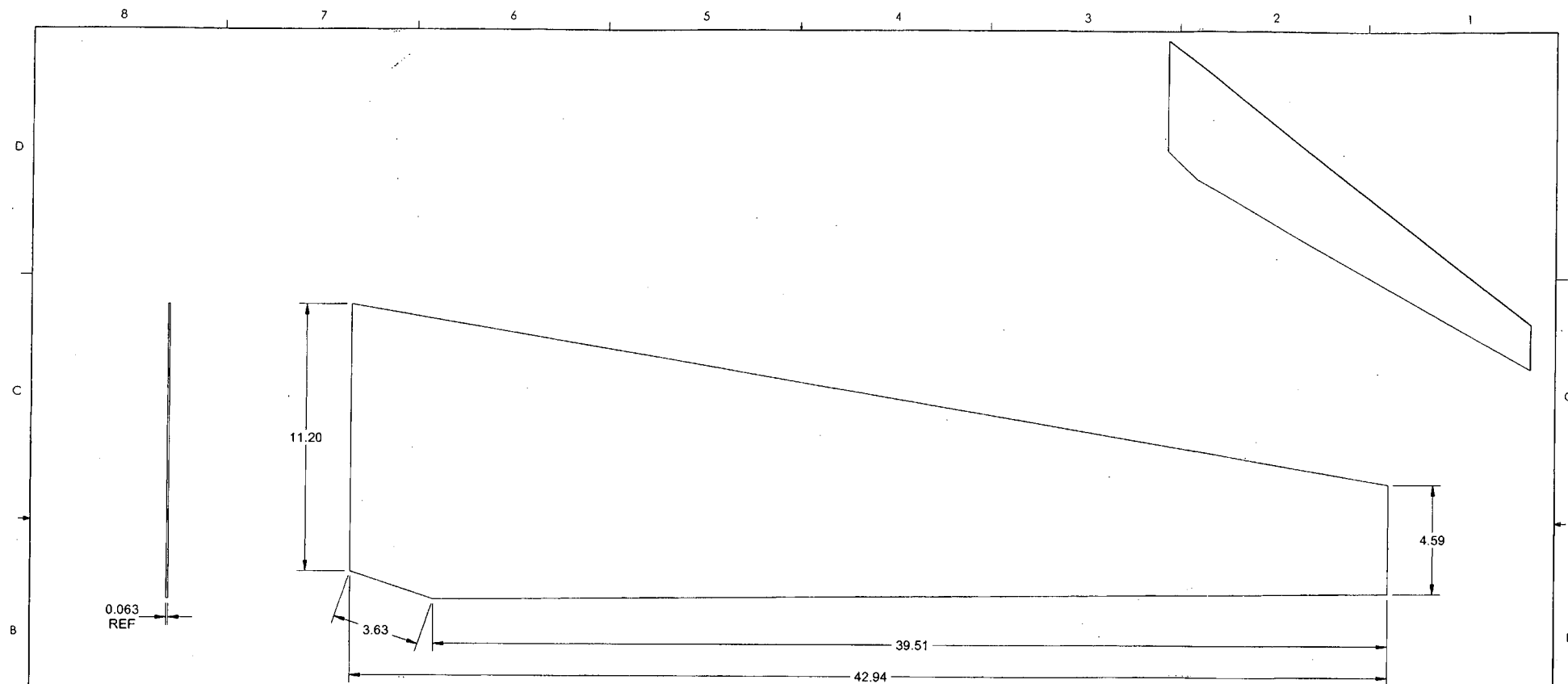
Comments: IPP rev. A 11.06.01 new Issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	241.5200	3.58	3.7684211			
NEOPRENE SHEET 0.063													

1811-11-17

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT052	241.52	
117295	55.68	
118026	127.87	
118663	4.3	
119130	53.67	

119130



D4404-1 CUSHION

RELEASED
R 2011-11-16

w/076561

- NOTES:**
- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
REF DART SPEC MNEO60S.063
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.82 lbs

B	ADDED D4404.3/-5/-7/-9	BC	11.09.27
A	NEW ISSUE	HS	11.05.16
REV	DESCRIPTION	BY	DATE
DESIGN	BC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	BC		
CHECKED	BC		
MFG. APPR.	BC		
APPROVED	BC		
DE APPR.	BC	REV. B SHEET 1 OF 5	
DATE	11.09.27	TITLE	SCALE
		CUSHION	NTS
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8 7 6 5 4 3 2 1

D

D

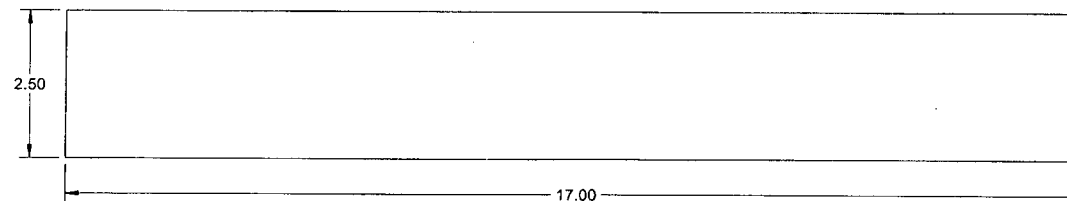
C

C

B

B

0.063
REF



B D4404-3 CUSHION, SIDE

RELEASED
2011-11-16

NOTES:

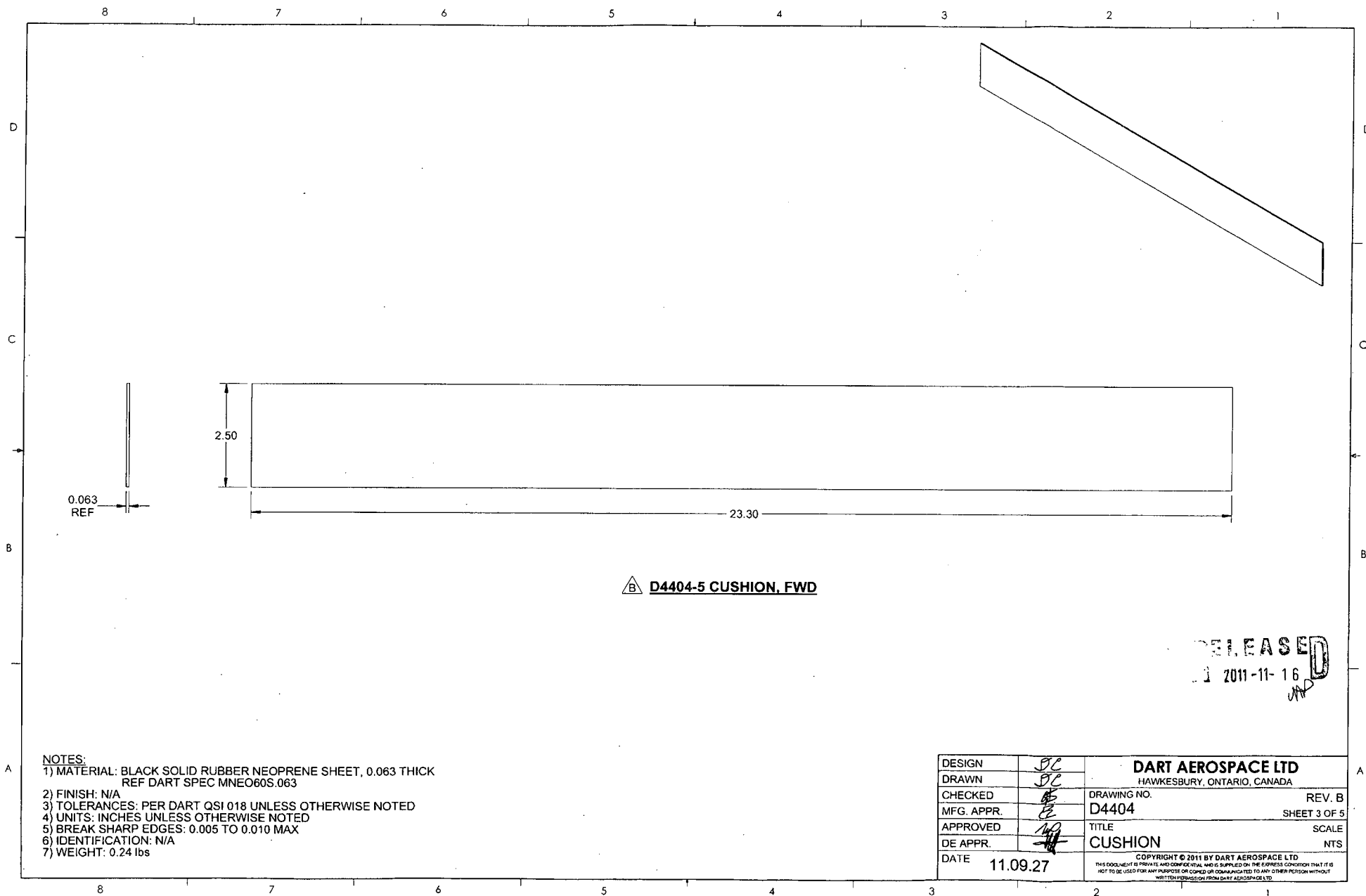
- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
REF DART SPEC MNEO60S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.14 lbs

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	BE	DRAWING NO.	REV. B
MFG. APPR.	BE	D4404	SHEET 2 OF 5
APPROVED	MA	TITLE	SCALE
DE APPR.	MA	CUSHION	NTS
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8 7 6 5 4 3 2 1

A

A



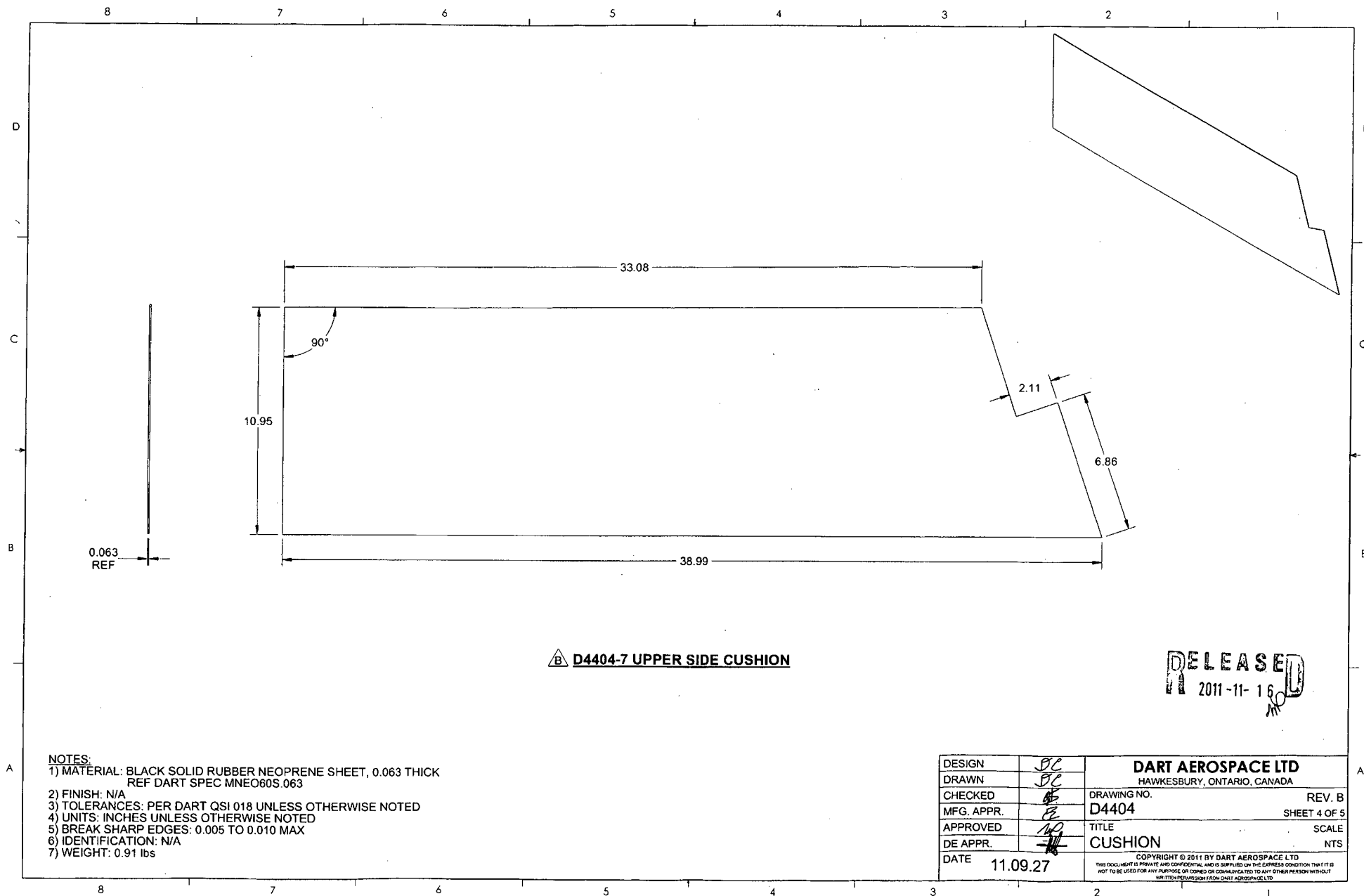
△ B D4404-5 CUSHION, FWD

RELEASED
2011-11-16
JND

NOTES:

- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
REF DART SPEC MNEO60S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

DESIGN	BC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	BC		
CHECKED	BE	DRAWING NO.	REV. B
MFG. APPR.	E	D4404	SHEET 3 OF 5
APPROVED	10	TITLE	SCALE
DE APPR.	10	CUSHION	NTS
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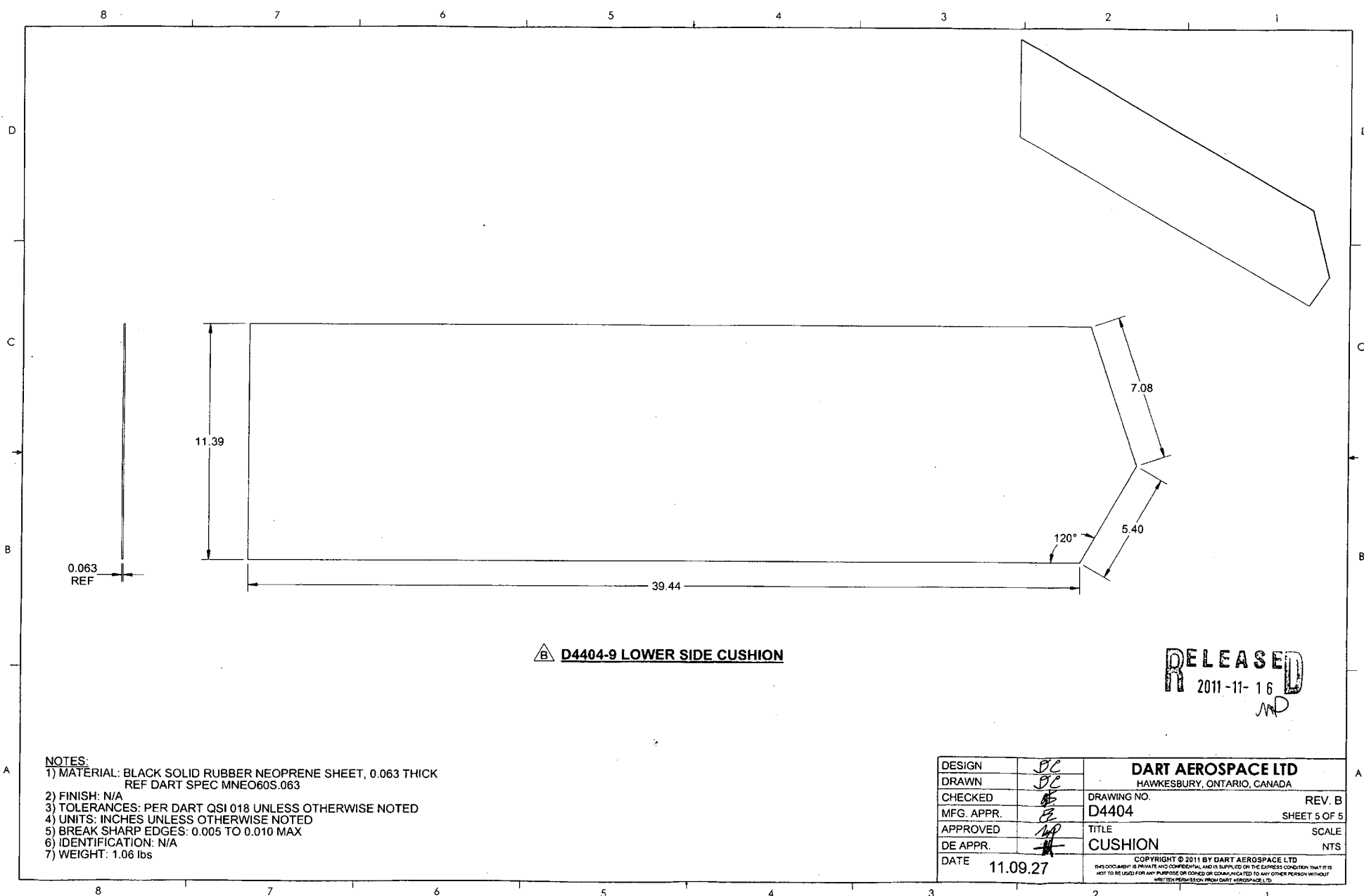


D4404-7 UPPER SIDE CUSHION

RELEASED
2011-11-16

- NOTES:**
 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
 REF DART SPEC MNEO60S.063
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.91 lbs

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AB	DRAWING NO.	REV. B
MFG. APPR.	FE	D4404	SHEET 4 OF 5
APPROVED	NO	TITLE	SCALE
DE APPR.	W	CUSHION	NTS
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D4404-9 LOWER SIDE CUSHION

RELEASED
2011-11-16
MD

- NOTES:**
- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
REF DART SPEC MNEO60S.063
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.06 lbs

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BE	DRAWING NO.	REV. B
MFG. APPR.	BE	D4404	SHEET 5 OF 5
APPROVED	MP	TITLE	SCALE
DE APPR.	HA	CUSHION	NTS
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